

Work Order ID 57478

April 7, 2010 11:02:49 AM



Page 1

Item ID: D412-704-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Copilot Emergency Cargo Release

Start Date: 07/04/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 16/04/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date: 10-4-07

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-704-011CHG001

8/06/30

10-4-07

(2)

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10/3/29

(2)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/06/30

(2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-704-

011 □ Location: 31 □ PPP Rev: B

10-6-30

SD (20)

140

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

10/06/30

MF
10-6-30

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Picklist Print

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Work Order ID: 57478

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Comments: IPP Rev:B05.01.28 Hardware added to Step 3 KJ/RF
IPP Rev:C05.12.21 Hardware removed on Step 3 EC

Start Date: 07/04/2010

Required Date: 16/04/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS21919-DG5



Clamp



M114348

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST307

2

110916

2

D3207-2



Manufactured

No

120

Each

1.0000

2.0000



575621X

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST202

1

22079

1

D3207-5



Manufactured

No

120

Each

16.0000

2.0000



22579 14

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST245A

16

43620

4

46743

1

46856

11

73620 14
467813 14

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D3208-1  S2 Doubler		Manufactured	No			120	Each	10.0000	2.0000 			

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST202

10

55045

10

120

Each

2.0000

2.0000


55045

D3208-11

SA Filler

Manufactured No

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST202

2

43414

2

120

Each

9.0000

2.0000


43414

D3208-3

SA Pedal Mount Angle

Manufactured No

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST202

9

47417

9

47417

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Shop Packet Print

Page 2

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Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3208-7 S _n Filler		Manufactured	No			120	Each	12.0000	2.0000	✓		

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST202

12

35882

2

55460

10

35882

D3208-9

Manufactured No

120

Each

2.0000

2.0000

Doubler

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST202

2

32805

2

32805

D3214-1

Manufactured No

120

Each

5.0000

2.0000

Placard

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST045

5

43623

5

43623

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D412-704-041 +1 		Manufactured	No			120	Each	0.0000	2.0000			
Pedal Assembly (205/212/214/412)										57458		
D412-704-045 +1 		Manufactured	No			120	Each	0.0000	2.0000			
Cable Assembly (212/214/412)										57458 57479		19/6/2010

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Qty -043	Qty -045	Part Number	Description
X					D412-704-011	COPILOT'S EMERGENCY CARGO RELEASE KIT (210/212/214/412)
	X				D205-704-013	COPILOT'S EMERGENCY CARGO RELEASE KIT (205)
1	1	X			D412-704-041	PEDAL ASSEMBLY (205/210/212/214/412)
	1		X		D205-704-043	CABLE ASSEMBLY (205)
1				X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
		1			D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)
		1			D3205-1	PEDAL BRACKET (OR ECM 999703-1)
		1			D3205-3	BACK PLATE (OR ECM 999709-5)
		1			D3206-1	PEDAL ARM (OR ECM 999704-1)
	1				D3207-1	BRACKET
1					D3207-2	BRACKET
	1				D3207-3	BRACKET
1					D3207-5	BRACKET
1	1				D3208-1	DOUBLER (OR ECM 999709-1)
1					D3208-11	FILLER
1	1				D3208-3	PEDAL MOUNT ANGLE (OR ECM 999709-7)
	1				D3208-5	MOUNT ANGLE
1	1				D3208-7	FILLER (OR ECM 999709-3)
1					D3208-9	DOUBLER
		1			D3209-041	BRACKET ASSEMBLY (OR BHT 204-070-993-001)
1	1				D3214-1	PLACARD (OR ECM 999712-1)
			1		D3217-1	CABLE
				1	D3217-3	CABLE
			1	1	D3257-1	FITTING
			1	1	D3258-1	ANGLE BRACKET
		1			AN315-4R	NUT
		5	2	2	AN960JD10	WASHER
		4	2	2	AN960JD10L	WASHER
		11			AN960JD416	WASHER
		3			AN960JD416L	WASHER
			3	3	NAS509-3	NUT
		3	2	2	MS21042L3	NUT (OR MS21042-3)
		5			MS21042L4	NUT (OR MS21042-4)
4	4				MS21919DG5	CLAMP
		1			MS24694-S102	SCREW
	2				MS35489-10	GROMMET
			1	1	AN3-5A	BOLT
		2			AN3-6A	BOLT
		1			AN3-10A	BOLT
			1	1	AN3-13A	BOLT
		1			MS9519-10	BOLT
		1			AN4-10A	BOLT
		2			AN4-12A	BOLT
		1			AN4-13A	BOLT